

# Synthesis of Graphene Nanoflakes by Methane Pyrolysis in Thermal Plasma

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**Abstract:** This study explores the synthesis of graphene nanoflakes (GNFs) through methane pyrolysis in a thermal plasma system, emphasizing the influence of hydrogen (H<sub>2</sub>) addition on their quality. The findings indicate that varying H<sub>2</sub> flow rates significantly affect the properties of GNFs. The results underline the importance of optimizing H<sub>2</sub> flow conditions to achieve high-quality GNFs.

## 1. Introduction

With its sp<sup>2</sup> crystal structure and hexagonal shape, graphene is a two-dimensional nanomaterial with excellent physical, chemical, and mechanical properties. It is highly versatile and promising for mass production potential and various applications [1].

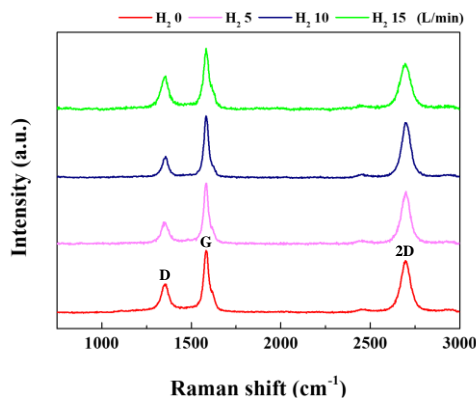
According to the experiments of C. Wang *et al.*, it was revealed that high gas temperature and H atoms are essential for the formation of graphene nanoflakes (GNFs) [2]. Thermal plasma provides a high-temperature region; Y. H. Lee *et al.* also showed that triple thermal plasma enhances methane pyrolysis [3]. We concluded that this method suits graphene synthesis. Therefore, this study aims to explore the optimal conditions for synthesizing GNFs through a methane pyrolysis system in a triple thermal plasma and evaluate its characteristics.

## 2. Methods

The system consists of three non-transferred DC plasma torches, a pyrolysis reactor, graphite tubes, gas injections, and power supplies. Nitrogen (N<sub>2</sub>) was used as the plasma-forming gas, and the flow rate per single torch was fixed at 15 L/min. To investigate the effect of hydrogen (H<sub>2</sub>), the experiment was conducted by fixing the flow rate of CH<sub>4</sub> and changing only the flow rate of H<sub>2</sub>.

## 3. Results and Discussion

Raman spectrum analysis showed a spectrum and crystallinity like GNFs; the results are shown in Fig. 1. The D band is associated with structural defects and impurities in the graphitic structure. In contrast, the G band represents the vibrational mode of well-ordered sp<sup>2</sup> carbon atoms in the graphitic lattice. The ratio of the D band to the G band intensity ( $I_D/I_G$ ) indicates the sample's crystallinity. The ratio of the 2D band intensity to the G band intensity ( $I_{2D}/I_G$ ) estimates the thickness of the sample. A lower  $I_D/I_G$  value indicates a material with higher crystallinity. As the H<sub>2</sub> flow rate was varied, the following  $I_D/I_G$  and  $I_{2D}/I_G$  ratios were observed: at 0 L/min H<sub>2</sub>,  $I_D/I_G = 0.46$  and  $I_{2D}/I_G = 0.82$ ; at 5 L/min,  $I_D/I_G = 0.35$  and  $I_{2D}/I_G = 0.85$ ; at 10 L/min,  $I_D/I_G = 0.31$  and  $I_{2D}/I_G = 0.89$ ; and at 15 L/min,  $I_D/I_G = 0.52$  and  $I_{2D}/I_G = 0.75$ . SEM and TEM image analyses confirmed the product's multi-layered, sheet-like structure. This



**Fig. 1.** Raman spectra of the products under different H<sub>2</sub> flow rates.

morphology was like that of typical GNFs. The crystallinity tends to increase as the H<sub>2</sub> flow rate increases. However, it decreases under the condition of 15 L/min H<sub>2</sub> flow rate, which suggests that rapid cooling may have caused a decrease in crystallinity.

## 4. Conclusion

The synthesis of GNFs by methane pyrolysis in triple thermal plasma was investigated. The experiment was performed by changing the flow rate of H<sub>2</sub>, and the effect of H<sub>2</sub> on the properties of the synthesized GNFs was analyzed. It was confirmed that the GNFs generated under H<sub>2</sub> 10 L/min among the experimental conditions showed the best characteristics.

## Acknowledgment

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## References

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